

Required Specification of MIG Welding Plant

Type (Model)	Voltage (V)	Phase	Duty Cycle	Maximum Current
Mastering 400 wire feeder 4 Rolls	400 or 230	3 ph or 1 ph	A 60% at 40c 240 A	400

Required Specification of TIG Welding Plant

Type (Model)	Voltage (V)	Phase	Duty Cycle
Super TIG 200 AC/DC - HF	400	3ph	A60% at 40c 75AC 80DC